## FPC PVC

# B-57 MASS Resin Specification



www.fpc.com.tw Updated : Jul.2018

### **Product Information**

#### **General Description**

B-57 is the MASS PVC with the properties of no skin, good gelation, and high porosity.

#### **Main Features**

- 1. The special particle structure of B-57 resin promote the additives absorption quickly and dispersion homogeneously.
- 2. B-57 has low melting viscosity and is easy to process in wild range of processing conditions.
- 3. The final products of B-57 have higher transparency and better initial color than suspension PVC resin.
- 4. B-57 is adapted to the following processes of extrusion, injection blow molding to make rigid sheet, film, tiles and complex pipe fittings.







#### **Resin Properties**

Parameter	Typical Value	Unit	Test Method
K-Value	54.1~56.0	-	DIN53726
Degree of Polymerization	620 ± 30	-	JIS K6720-2
Particle Size	Max. 0.01	%	Retained on 42 mesh
Apparent Bulk Density	$0.60 \pm 0.02$	g/c.c	JIS K6720-2
Cold Plasticizer Absorption	16 ± 1.0	%	ASTM D-3367
Volatiles	Max. 0.3	%	JIS K6720-2
VCM Residual	Max. 100	ppm	ASTM D-3749
Foreign Matter	Max. 50	PC/100g	FPC Method

<sup>\*</sup>K Value (reference) from a viscosity conversion table.

#### **Packaging**

PP woven bag (25kg), Jumbo bag

**Certificate Numbers** 

| ISO 9001:2008 | Certificate | TW06/03198 | ISO 14001:2004 | Certificate | TW06/01039EM | OHSAS 18001:2007 | Certificate | TW06/0148 |