

# SABIC<sup>®</sup> PP 520L

POLYPROPYLENE HOMOPOLYMER

## DESCRIPTION

SABIC<sup>®</sup> PP 520L is specially developed for tubular water quenched blown film applications with suitable dosage of slip and antiblock additives.

Films produced using SABIC<sup>®</sup> PP 520L has the following features: Consistent processability; High melt strength; Good optical properties; Excellent runability on bagging and sealing machines.

## TYPICAL APPLICATIONS

SABIC<sup>®</sup> PP 520L can be used for producing garment packaging, textiles packaging, magazine covers and for food packaging.

## TYPICAL PROPERTY VALUES

Revision 20181012

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate</b>			
at 230°C and 2.16kg	10	g/10 min	ASTM D1238
<b>Density</b>			
at 23°C	905	kJ/m <sup>2</sup>	ASTM D792
<b>FORMULATION</b>			
Slip agent	<input checked="" type="checkbox"/>	-	-
Anti block agent	<input checked="" type="checkbox"/>	-	-
<b>MECHANICAL PROPERTIES</b>			
<b>Flexural Modulus (1% Secant)</b>			
	1600	MPa	ASTM D790 A
<b>Izod Impact Strength</b>			
notched, at 23°C	23	J/m	ASTM D256
<b>Rockwell Hardness, R-Scale</b>			
	102	-	ASTM D785
<b>FILM PROPERTIES</b>			
<b>Tensile Properties <sup>(1)</sup></b>			
stress at yield	35	MPa	ASTM D638
strain at yield	10	%	ASTM D638
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>			
	155	°C	ASTM D1525
<b>Heat deflection temperature</b>			
at 455kPa	105	°C	ASTM D648

(1) Based on injection molded specimens.

## PROCESSING CONDITIONS

Typical processing conditions for PP520L are:

Average extrusion temperature range may be kept at 205 - 215°C.



## HEALTH, SAFETY AND FOOD CONTACT REGULATIONS

Material Safety Data Sheets (MSDS) and Product Safety declarations are available on our Internet site <http://www.SABIC.com>. For additional specific information please contact SABIC local representative.

DISCLAIMER: This product is not intended for and must not be used in any pharmaceutical / medical applications.

## STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

## DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.