



## SABIC® PP 670Kh

### PP random copolymer for Injection moulding

#### Description:

SABIC® PP 670Kh is a polypropylene random copolymer grade with medium melt flow intended for producing injection-moulded articles of high clarity. This product is formulated with an additive package, which enables a reduced cooling time in combination with high demoulding temperature. Products from SABIC® PP 670Kh have a very high clarity, a good impact strength-stiffness balance and good organoleptic properties. Closures from SABIC® PP 670Kh have excellent hinge strength.

#### Application:

SABIC® PP 670Kh typically is used in caps & closures, lids, housewares, and appliances.

#### Health, Safety and Food Contact regulations:

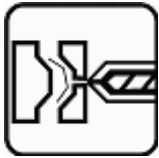
Material Safety Data Sheets (MSDS) and Product Safety declarations are available on our Internet site <http://www.SABIC-europe.com>

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/ medical applications.

#### Typical values

Revision 20100603

Properties	Unit (Si)	Values	Test methods
<b>Polymer properties</b>			
<b>Melt flow rate (MFR)</b> at 230 °C and 2.16 kg at 230 °C and 5 kg	g/10 min g/10 min	<b>11</b> -	ISO 1133
<b>Density</b>	kg/m <sup>3</sup>	<b>905</b>	ISO 1183
<b>Mechanical properties</b>			
<b>Tensile test</b> stress at yield stress at break strain at break	MPa MPa %	<b>30</b> <b>32</b> <b>600</b>	ISO 527
<b>Flexural test</b> Flexural modulus	MPa	<b>1150</b>	ASTM D 790
<b>Izod impact notched</b> at 23 °C at 0 °C at -20 °C	kJ/m <sup>2</sup> kJ/m <sup>2</sup> kJ/m <sup>2</sup>	<b>6.5</b> <b>2.0</b> -	ISO 180/4A
<b>Hardness Shore D</b>	-	<b>68</b>	ISO 868
<b>Thermal properties</b>			
<b>Heat deflection temperature</b> at 1.80 MPa (HDT/A) at 0.45 MPa (HDT/B)	°C °C	<b>49</b> <b>76</b>	ISO 75/A ISO 75/B
<b>Vicat softening temperature</b> at 10 N (VST/A) at 50 N (VST/B)	°C °C	<b>128</b> <b>66</b>	ISO 306/A ISO 306/B



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**Quality:**

SABIC Europe is fully certified in accordance with the internationally accepted quality standard ISO9001.

**Storage and handling:**

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and /or high humidity as this could well speed up alteration and consequently loss of quality of the material and /or its packaging. Keep material completely dry for good processing.

**Disclaimer.** The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

SABIC Europe as referred to herein means any legal entity belonging to the SABIC Europe group of companies.