



## 218 Series

Linear Low Density Polyethylene for Blown Film

### Product Description

218 series resins are Linear Low Density Polyethylene grades suitable for general purpose packaging. They are easy to process giving good tensile properties, impact strength and optical properties.

218 Series includes following grades:

218N: No Slip & No Antiblock

218W: 1500 ppm Slip & 3500 ppm Antiblock

### Typical Applications

Lamination film, thin liners, shopping bags, carrier bags, garbage bags, coextruded films, consumer packaging etc.

### Typical data

Properties	Unit	Value <sup>(1)</sup>	ASTM Method
<b>Resin Properties</b>			
Melt Flow Rate @ 190°C & 2.16 kg load	g/10 min.	2	D 1238
Density @ 23°C	kg/m <sup>3</sup>	918	D 1505
<b>Mechanical Properties<sup>(2)</sup></b>			
Tensile Strength @ break, MD	MPa	35	D 882
TD		29	
Tensile Elongation @ break, MD	%	700	D 882
TD		750	
Tensile Strength @ yield, MD	MPa	12	D 882
TD		10	
1% Secant Modulus, MD	MPa	220	D 882
TD		260	
Puncture Resistance	J/mm	63	SABIC Method
Dart Impact Strength	g	85	D 1709
Elmendorf Tear Strength, MD	g	130	D 1922
TD		320	
<b>Optical Properties<sup>(2)</sup></b>			
Haze	%	13	D 1003
Gloss @ 60°	-	80	D 2457
<b>Thermal Properties</b>			
Vicat Softening Point	°C	98	D 1525

(1) Typical values; not to be construed as specification limits.

(2) Properties have been measured by producing 30 μ film with 2.5 BUR using 100% 218N.

### Processing Conditions

Typical processing conditions for 218 are:

Melt temperature: 185 - 205°C

Blow up ratio: 2 - 3

**Food Regulation**

218 series resins are suitable for Food contact application. Detailed information is provided in relevant Material Safety Datasheet and for additional specific information please contact SABIC local representative for certificate.

**Storage and Handling**

Polyethylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably don't exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

---

Saudi Basic Industries Corporation, P.O.Box 5101, Riyadh 11422, Kingdom of Saudi Arabia  
Tel: 966 1 2258000  
Fax: 966 1 2259000

Technical Marketing  
Tel: 966 1 2659166  
Fax: 966 1 2653544  
Toll-free 800 1245577

PE Sales:  
Fax: 966 1 2258760  
Website: [www.sabic.com](http://www.sabic.com)

---

*NOTICE: The information and data contained herein are believed to be correct and given in good faith, but because of the many particular factors which are outside our knowledge and control and affect the use of product, no warranty is given or is to be implied with respect to such information, nor do we offer any immunity against infringement.*